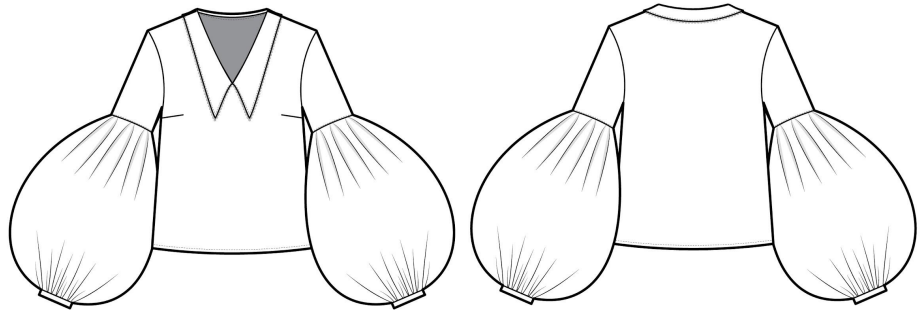


PANT					
Operation Name	Step Number	Basic Construction	Operation Cross Section	Seam Allowance	Notes
back pant dart	1	OSf, 301		N/A	press in towards center back
front pant box pleat	2	SSa, 301		N/A	stitch to end dot marked on pattern
pant pocket facing	3	LSq, 301		1/2, 1/4 topstitch	press seam allowance towards pocket facing and topstitching
pocket facing to pocket bag	4	SSa, 301		1/4	
inseam front to back	5	SSa, 301		1/2	
outseam front to back	6	SSa, 301		1/2	
fly shield bottom	7a	SSa, 301		1/4	right sides together, stitch just bottom, trim, turn right side out
Fly facing to left front	7b	SSa, 301			
zipper to fly facing	7c	301	see image		right side of facing to front of zipper, edge of zipper tape should not extend past seam
decorative topstitch	7d	OSA, 301			trace stitch line from pattern
right front and fly shield to zipper	7e	SSq, 301		1/2, 1/8 topstitch	right side of fabric to front of zipper, fly shield to back of zipper, press right pant leg away from zipper at topstitch
Pant seat	8	SSa, 301		1/2	
Waist band	9	LSg, 301			1/2 SA waisband to skirt, 1/2 SA waistband front to lining, 1/4 topstitch at waistband top, fold waistband lining up 1/2 topstich
hem	10	EFb, 301			fold 1/2 inch, then 3 inches

Zipper fly construction: <https://www.youtube.com/watch?v=JXPmXO73uxs&t=353s>

PANT					
Operation Name	Step Number	Basic Construction	Operation Cross Section	Seam Allowance	Notes
blouse bust dart	1	OSf, 301		n/a	
blouse side seam	2	SSa, 301		1/2	
blouse shoulder seam	3	SSa, 301		1/2	
sleeve cap side seam	4	SSa, 301		1/2	
Sleeve puff side seam	5	SSa, 301		1/2	
pleat baste on sleeve	6a	301		3/8	
sleeve gathers baste	6b	301		3/8	
sleeve puff to sleeve cap	7	SSa, 301		1/2	
cuff side seam	8a	SSa, 301		1/2	
cuff to sleeve	8b	BSj, 301			fold 1/2 then fold up to meet stitch line, before finishing topstitching add elastic
sleeve to body	9	SSa, 301		1/2	
top collar to under collar	10	SSa, 301		1/2	
top stitch trim to collar	11a	301			
bias binding around neckline	11b	301			bias faced neckline
Hem	12	EFb, 301			fold 1/4, then fold 3/8



Vest									
Operation Name	Step Number	Basic Construction	Operation Cross Section	Seam Allowance	Notes				
outside									
Shoulder seam - center front/back	1	SSa, 301		1/2	press open				
Shoulder seam - side front/back	2	SSa, 301		1/2	press open				
Princess seam right/left	3	SSaw, 301		1/2	sew 1/2 seam allowance, press seam towards center, topstitch 1/4				
side seam	4	SSa, 301		1/2	press open				
lining									
lapel facing to center front	5	LSq, 301		1/2	sew 1/2 seam allowance, then 1/4 topstitch pressing seam towards side seam				
back body to back neck facing	6	LSq, 301		1/2	sew 1/2 seam allowance, then 1/4 topstitch pressing seam towards hem				
center back to side back	7	LSq, 301		1/2	sew 1/2 seam allowance, then 1/4 topstitch pressing seam towards side seam				
front to back side seams	8	LSq, 301		1/2	sew 1/2 seam allowance, then 1/4 topstitch pressing seam towards center back				
shoulder seam lining to outside	9	SSa, 301		1/2	press open				
lining to outside around neckline	10a	SSa, 301		1/4					
facing to body - center front	10b	SSa, 301		1/2					
top stitch around neck and front opening	10c	SSe, 301		1/8					
armholes	11a	SSa, 301		1/2	clip seam				
top stitch around armhole	11b	SSe, 301		1/8					
hem	12a	EFb, 301			fold 1/2, then fold 1/2				
Topstitch trim	12b	OSa, 301			line up top of trim to hem stitch line and topstitch trim				
sew button hole	13				follow button placement from pattern, button holes on right side				

